

# Work Order ID 62207

Wednesday, September 22, 2010 11:44:52 A

Page 1

Item ID: D3500-1

Accept

Revision ID:

Item Name: Saddle

Start Date: 9/22/2010 Start Qty: 20.00

Required Date: 9/29/2010 Req'd Qty: 20.00

Reference:

Approvals:

Process Plan:

Date: 10-9-22 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

0.00

Program Batch No. 362207 Double check by: [Signature] ☐ 1-Machine Step No 1  
per Folio FA641 and inspect per attached Dimension Sheets ☐ 2-Machine Step  
No 2 per Folio FA641 and inspect per attached Dimension Sheets ☐ 3-Machine  
Step No 3 per Folio FA641 and inspect p

110

0.00



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

120

0.00



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

B.A 11/01/12

B.A 11/01/12

and 11/01/18

20

0

20

0

20

0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_






NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



**NOTE:** Date & initial all entries




# Work Order ID 62207

Wednesday, September 22, 2010 11:44:53 A

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Item ID: D3500-1	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Saddle					
Start Date: 9/22/2010	Start Qty: 20.00		Cust Item ID:		
Required Date: 9/29/2010	Req'd Qty: 20.00		Customer:		
Reference:					

Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____	Run	Start	
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00  0.00		11/01/18		20	0		
140  Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum M 115951 Memo START TIME: 9:15 OVEN TEMPERATURE: 220 FINISH TIME: 9:45	0.00  0.00				20	BR 11-01-20		
150  QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00		11/01/20		20	0		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 62207**

Wednesday, September 22, 2010 11:44:53 A

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Item ID: D3500-1

Accept

Revision ID:

Item Name: Saddle

Start Date: 9/22/2010 Start Qty: 20.00

Required Date: 9/29/2010 Req'd Qty: 20.00


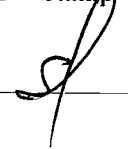


Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start  
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160  Packaging Packaging	Identify as per dwg & Stock Location: <u>423</u>  Memo	0.00  0.00				<u>11/1/20</u>	<u>200</u>		
170  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							<u>11/01/31</u> 

pl-11-01-25  
20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, September 22, 2010 11:44:56 AM

Page 1

Work Order ID: 62207



Parent Item: D3500-1



Parent Item Name: Saddle



Start Date: 9/22/2010

Required Date: 9/29/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 06-06-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6102-013  Saddle Billet		Manufactured	No			100	Each	37.0000	1 	20			

Location

Loc Qty

Loc Code

MAT43

37

59467

3

60713

8

61300

26

62010

20.0

A.A 11/01/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<i>62207</i>
<b>Description:</b> Saddle		<b>Part Number:</b>	D3500-1
<b>Inspection Dwg:</b> D3500		<b>Rev:</b> C	<b>Page 1 of 5</b>

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.483	0.490		0.486	0.486	0.486	0.486	Vern	GA-01
B	1.175	1.185		1.180	1.180	1.180	1.180	"	"
C	3.145	3.155		3.150	3.150	3.150	3.150	"	"
D	1.175	1.185		1.180	1.180	1.180	1.180	"	"
E	0.365	0.385		0.375	0.375	0.375	0.375	"	"
F	0.490	0.510		0.499	0.499	0.499	0.499	"	"
H									
I	R1.575	R1.595		1.585	1.587	1.5865	1.5862	Dial	HAAS2
J	0.240	0.260		0.248	0.248	0.248	0.248	Vern	GA-01
K	0.490	0.510		0.500	0.500	0.500	0.500	"	"
L	3.590	3.650		3.620	3.620	3.620	3.620	"	"
M	0.315	0.322		0.317	0.317	0.317	0.317	"	"
N	0.256	0.262		0.259	0.259	0.259	0.259	"	"
O	6.500	6.520		6.510	6.511	6.511	6.511	Vern	CNC-02
P	5.990	6.010		6.000	6.003	6.003	6.003	"	"
Q	2.820	2.830		2.825	2.825	2.825	2.825	Vern	GA-01
R	2.495	2.505		2.500	2.500	2.500	2.500	"	"
S	2.245	2.255		2.250	2.250	2.250	2.250	"	"
T	1.120	1.130		1.125	1.125	1.125	1.125	"	"
U	0.540	0.560		0.550	0.550	0.550	0.550	"	"
V	0.793	0.803		0.798	0.798	0.798	0.798	"	"
W	R.240	R.260		0.250	0.250	0.250	0.250	R-6	ref.
X	0.040	0.060		0.050	0.050	0.050	0.050	Vern	GA-01
Y	0.100	0.120		0.110	0.110	0.110	0.110	"	"
AA	R1.125	R1.145		1.132	1.1342	1.133	1.1328	Dial	HAAS2
AB	R.490	R.510		0.500	0.500	0.500	0.500	R6	ref.
AC	0.615	0.635		0.625	0.625	0.625	0.625	Vern	GA-01
AD	0.240	0.260		0.252	0.253	0.251	0.252	"	"
AE	1.810	1.830		1.823	1.823	1.823	1.823	"	"
AF	0.240	0.260		0.250	0.250	0.250	0.250	"	"
AG	0.140	0.160		0.154	0.152	0.153	0.152	Mic	GA-03
AH	0.140	0.160		0.157	0.158	0.157	0.157	Mic	118-120
AI	0.140	0.160		0.155	0.154	0.155	0.155	"	"
Accept/Reject									

Measured by:	<i>H.A</i>
Date:	<i>11/01/12</i>

Audited by:	<i>[Signature]</i>
Date:	<i>11/01/12</i>

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	<i>[Signature]</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> <i>62207</i>
<b>Description:</b> Saddle		<b>Part Number:</b> D3500-1
<b>Inspection Dwg:</b> D3500 <b>Rev:</b> C		<b>Page</b> 2 <b>of</b> 5

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	15	16	17	18		
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.180	1.180	1.180	1.180		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.180	1.180	1.180	1.180		
E	0.365	0.385		0.375	0.375	0.375	0.375		
F	0.490	0.510		0.499	0.499	0.499	0.499		
H									
I	R1.575	R1.595		1.5817	1.588	1.5859	1.587		
J	0.240	0.260		0.248	0.248	0.248	0.248		
K	0.490	0.510		0.500	0.500	0.500	0.500		
L	3.590	3.650		3.620	3.620	3.620	3.620		
M	0.315	0.322		0.317	0.317	0.317	0.317		
N	0.256	0.262		0.259	0.259	0.259	0.259		
O	6.500	6.520		6.511	6.511	6.511	6.511		
P	5.990	6.010		6.003	6.003	6.003	6.003		
Q	2.820	2.830		2.825	2.825	2.825	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		0.550	0.550	0.550	0.550		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		0.250	0.250	0.250	0.250		
X	0.040	0.060		0.050	0.050	0.050	0.050		
Y	0.100	0.120		0.110	0.110	0.110	0.110		
AA	R1.125	R1.145		1.1341	1.1357	1.1325	1.134		
AB	R.490	R.510		0.500	0.500	0.500	0.500		
AC	0.615	0.635		0.625	0.625	0.635	0.635		
AD	0.240	0.260		0.250	0.250	0.251	0.252		
AE	1.810	1.830		1.823	1.823	1.823	1.823		
AF	0.240	0.260		0.250	0.250	0.250	0.250		
AG	0.140	0.160		0.152	0.154	0.152	0.152		
AH	0.140	0.160		0.156	0.157	0.155	0.156		
AI	0.140	0.160		0.155	0.155	0.156	0.155		
Accept/Reject									

Measured by: <i>B.A.</i>
Date: <i>11/01/13</i>

Audited by: <i>gml</i>
Date: <i>11/01/18</i>

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	<i>[Signature]</i>

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<i>Q2207</i>
<b>Description:</b> Saddle		<b>Part Number:</b>	D3500-1
<b>Inspection Dwg:</b> D3500	<b>Rev:</b> C	<b>Page</b> 3 <b>of</b> 5	

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	#9	#10	#11	#12	By	Date
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.180	1.180	1.180	1.180		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.180	1.180	1.180	1.180		
E	0.365	0.385		0.375	0.375	0.375	0.375		
F	0.490	0.510		0.499	0.499	0.499	0.499		
H									
I	R1.575	R1.595		1.585	1.5867	1.588	1.587		
J	0.240	0.260		0.248	0.248	0.248	0.248		
K	0.490	0.510		0.500	0.500	0.500	0.500		
L	3.590	3.650		3.620	3.620	3.620	3.620		
M	0.315	0.322		0.317	0.317	0.317	0.317		
N	0.256	0.262		0.259	0.259	0.259	0.259		
O	6.500	6.520		6.511	6.511	6.511	6.511		
P	5.990	6.010		6.003	6.003	6.003	6.003		
Q	2.820	2.830		2.825	2.827	2.825	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		0.550	0.550	0.550	0.550		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		0.250	0.250	0.250	0.250		
X	0.040	0.060		0.050	0.050	0.050	0.050		
Y	0.100	0.120		0.110	0.110	0.110	0.110		
AA	R1.125	R1.145		1.134	0.1343	1.134	1.134		
AB	R.490	R.510		0.500	0.500	0.500	0.500		
AC	0.615	0.635		0.635	0.635	0.635	0.635		
AD	0.240	0.260		0.251	0.251	0.251	0.252		
AE	1.810	1.830		1.823	1.823	1.823	1.823		
AF	0.240	0.260		0.250	0.250	0.250	0.250		
AG	0.140	0.160		0.152	0.151	0.152	0.152		
AH	0.140	0.160		0.157	0.158	0.157	0.156		
AI	0.140	0.160		0.155	0.156	0.156	0.155		
Accept/Reject									

Measured by:	<i>B.A</i>
Date:	<i>11/01/13</i>

Audited by:	<i>amf</i>
Date:	<i>11/01/18</i>

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	<i>JD</i>

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<i>42207</i>
<b>Description:</b> Saddle		<b>Part Number:</b>	D3500-1
<b>Inspection Dwg:</b> D3500 <b>Rev:</b> C		<b>Page</b> 4 <b>of</b> 5	

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	#13	#14	#15	#16	By	Date
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.180	1.180	1.180	1.180		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.180	1.180	1.180	1.180		
E	0.365	0.385		0.375	0.375	0.375	0.375		
F	0.490	0.510		0.499	0.498	0.499	0.499		
H									
I	R1.575	R1.595		1.5885	1.5885	1.588	1.5885		
J	0.240	0.260		0.248	0.248	0.248	0.248		
K	0.490	0.510		0.500	0.500	0.500	0.500		
L	3.590	3.650		3.620	3.620	3.620	3.620		
M	0.315	0.322		0.317	0.317	0.317	0.317		
N	0.256	0.262		0.259	0.259	0.259	0.259		
O	6.500	6.520		6.511	6.511	6.511	6.511		
P	5.990	6.010		6.003	6.003	6.003	6.003		
Q	2.820	2.830		2.825	2.825	2.825	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		0.550	0.550	0.550	0.550		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		0.250	0.250	0.250	0.250		
X	0.040	0.060		0.050	0.050	0.050	0.050		
Y	0.100	0.120		0.110	0.110	0.110	0.110		
AA	R1.125	R1.145		1.133	1.134	1.135	1.134		
AB	R.490	R.510		0.500	0.500	0.500	0.500		
AC	0.615	0.635		0.635	0.635	0.635	0.635		
AD	0.240	0.260		0.253	0.251	0.251	0.251		
AE	1.810	1.830		1.823	1.823	1.823	1.823		
AF	0.240	0.260		0.250	0.250	0.250	0.250		
AG	0.140	0.160		0.152	0.152	0.153	0.153		
AH	0.140	0.160		0.156	0.158	0.157	0.157		
AI	0.140	0.160		0.155	0.155	0.155	0.156		
Accept/Reject									

Measured by:	<i>B.A</i>
Date:	<i>11/01/13</i>

Audited by:	<i>SM</i>
Date:	<i>11/01/18</i>

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	<i>[Signature]</i>

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<i>62207</i>
<b>Description:</b> Saddle		<b>Part Number:</b>	D3500-1
<b>Inspection Dwg:</b> D3500 <b>Rev:</b> C		<b>Page</b> 3 <b>of</b> 5	

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	#17	#18	#19	#20	By	Date
A	0.483	0.490		0.486	0.486	0.486	0.486		
B	1.175	1.185		1.180	1.180	1.180	1.180		
C	3.145	3.155		3.150	3.150	3.150	3.150		
D	1.175	1.185		1.180	1.180	1.180	1.180		
E	0.365	0.385		0.375	0.375	0.375	0.375		
F	0.490	0.510		0.498	0.498	0.499	0.499		
H									
I	R1.575	R1.595		1.588	1.588	1.587	1.5875		
J	0.240	0.260		0.248	0.248	0.247	0.249		
K	0.490	0.510		0.500	0.500	0.500	0.500		
L	3.590	3.650		3.620	3.620	3.620	3.620		
M	0.315	0.322		0.317	0.317	0.317	0.317		
N	0.256	0.262		0.259	0.259	0.259	0.259		
O	6.500	6.520		6.511	6.511	6.511	6.511		
P	5.990	6.010		6.003	6.003	6.003	6.003		
Q	2.820	2.830		2.825	2.825	2.825	2.825		
R	2.495	2.505		2.500	2.500	2.500	2.500		
S	2.245	2.255		2.250	2.250	2.250	2.250		
T	1.120	1.130		1.125	1.125	1.125	1.125		
U	0.540	0.560		0.550	0.550	0.550	0.550		
V	0.793	0.803		0.798	0.798	0.798	0.798		
W	R.240	R.260		0.250	0.250	0.250	0.250		
X	0.040	0.060		0.050	0.050	0.050	0.050		
Y	0.100	0.120		0.110	0.110	0.110	0.110		
AA	R1.125	R1.145		1.134	1.134	1.1325	1.1325		
AB	R.490	R.510		0.500	0.500	0.500	0.500		
AC	0.615	0.635		0.635	0.635	0.635	0.635		
AD	0.240	0.260		0.251	0.252	0.253	0.252		
AE	1.810	1.830		1.823	1.823	1.823	1.823		
AF	0.240	0.260		0.250	0.250	0.250	0.250		
AG	0.140	0.160		0.151	0.151	0.151	0.151		
AH	0.140	0.160		0.157	0.158	0.157	0.157		
AI	0.140	0.160		0.155	0.156	0.155	0.155		
Accept/Reject									

Measured by:	<i>B.A</i>
Date:	<i>11/01/17</i>

Audited by:	<i>aml</i>
Date:	<i>11/01/17</i>

Rev	Date	Change	Revised by	Approved
A	06.09.26	New Issue	KJ/EC	
B	08.10.07	Dimension H removed	KJ/DD	
C	08.11.28	Dimension 'M' revised	KJ/EC	<i>[Signature]</i>

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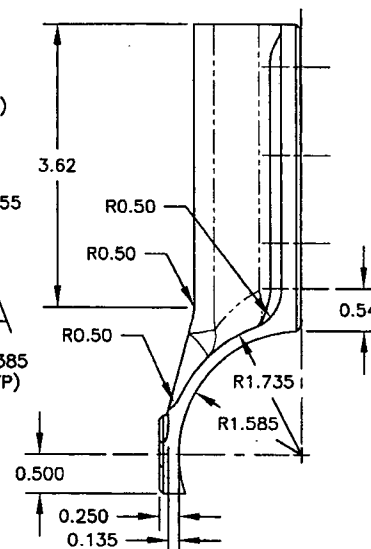
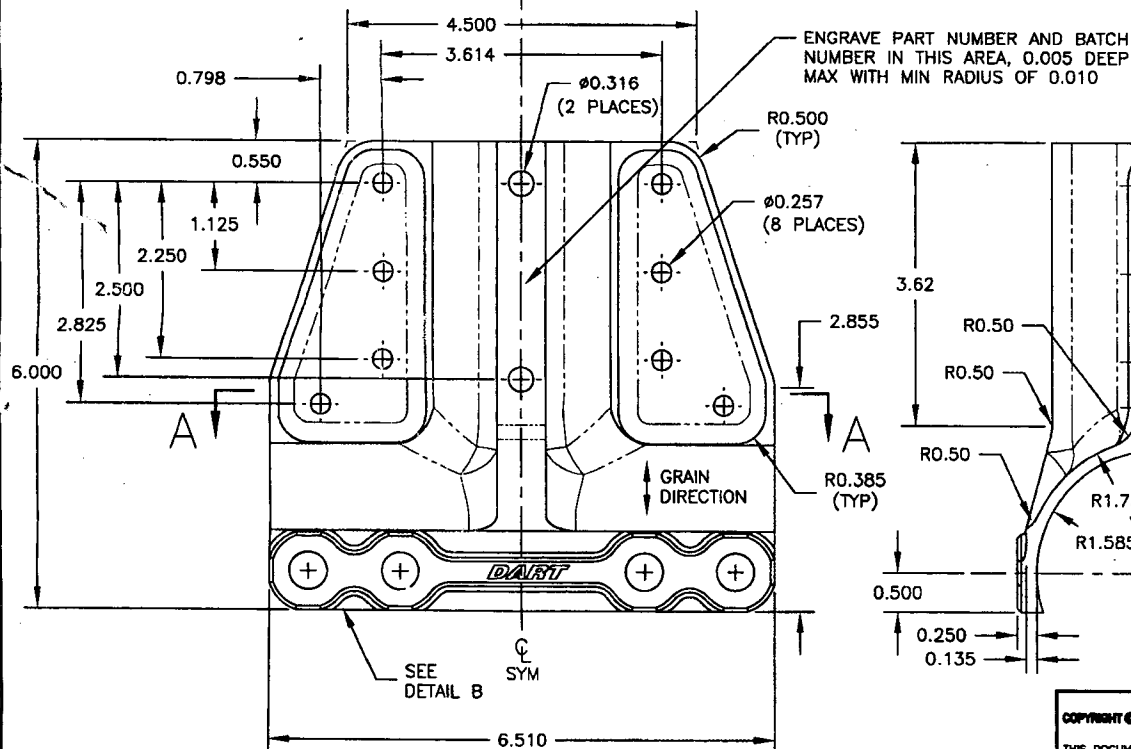
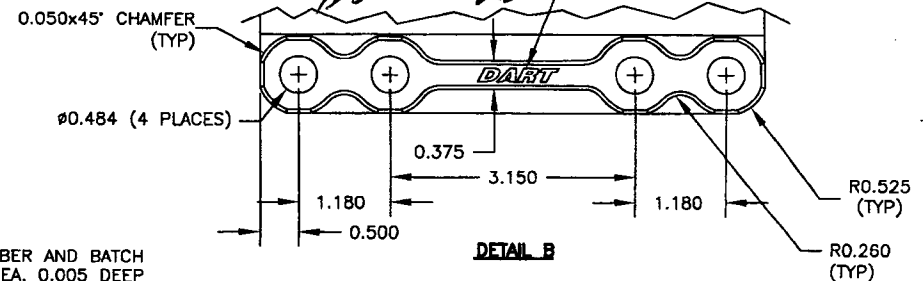
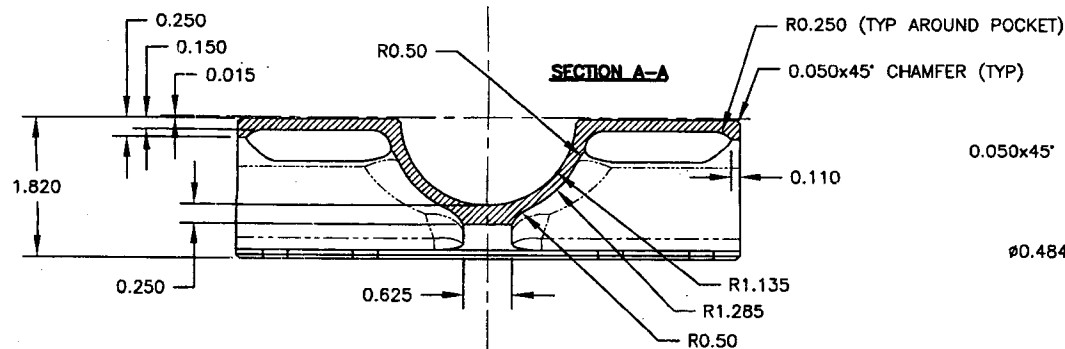
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WITHOUT NOTICE  
WORK ORDER

NO. *02207*

*PS109-22*

ENGRAVE DART LOGO IN  
THIS AREA TO A MAX  
DEPTH OF 0.015 AND A MIN.  
TOOL RADIUS OF 0.250



### D3500-1 SADDLE

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/B OR QQ-A-250/11) (MAKE FROM D6102-013 SADDLE BILLET, 6061)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1, POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

*06-68-15*

C	06.06.30	MAT'L NOW 6061-T6/T651
B	06.05.29	CHANGE DIMS; MAT'L NOW 7075-T7351
A	06.04.18	NEW ISSUE
DESIGN	<i>GP</i>	DRAWN BY <i>PH</i>
CHECKED	<i>#</i>	APPROVED <i>#</i>
DATE	06.06.30	TITLE
		DART AEROSPACE LTD. WINDSOR, ONTARIO, CANADA
		DRAWING NO. D3500
		SADDLE
		REV. C
		SHEET 1 OF 1
		SCALE
		2:3

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DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries